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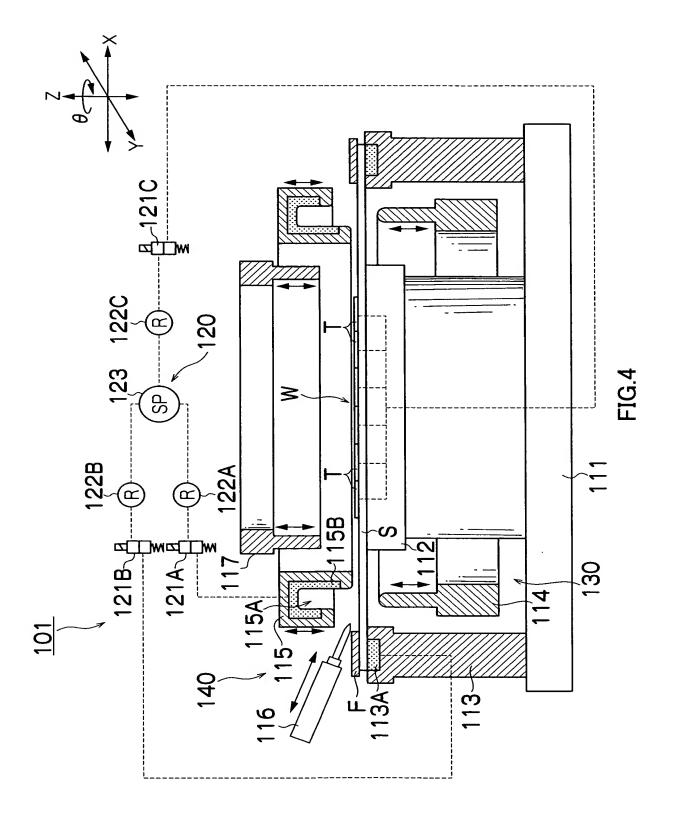
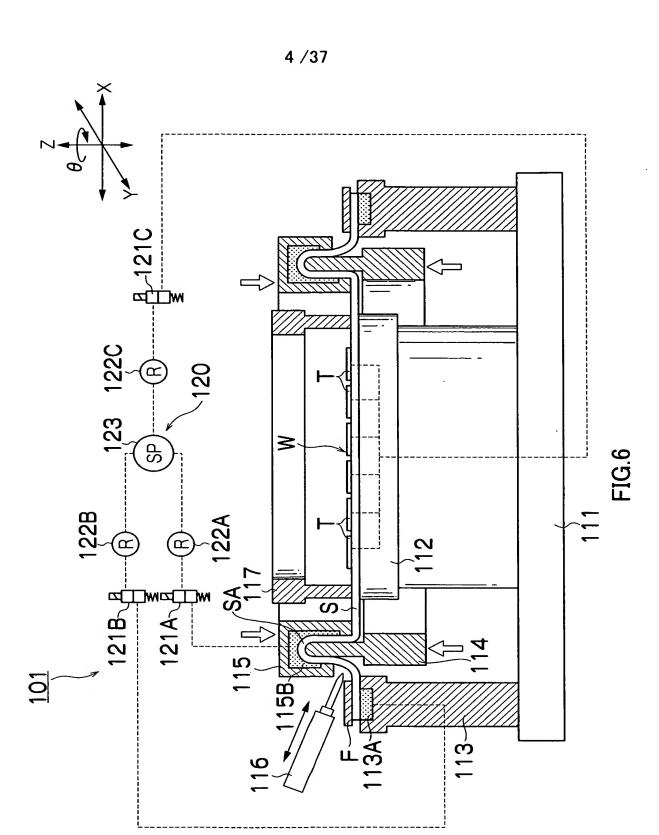
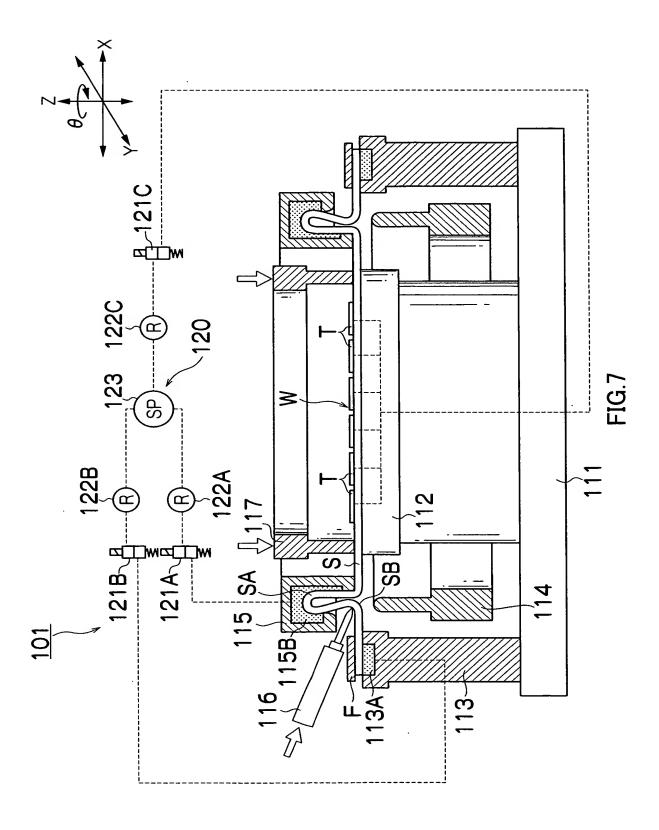


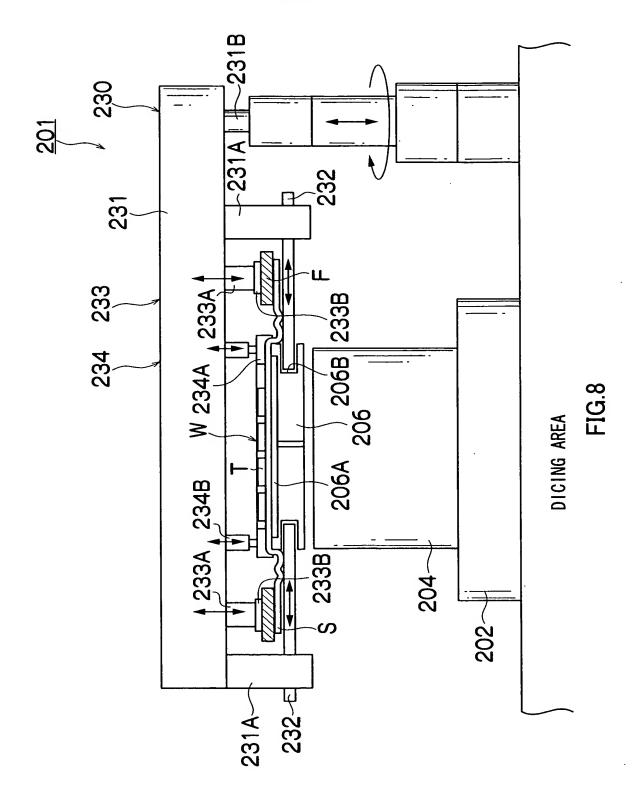
FIG.5

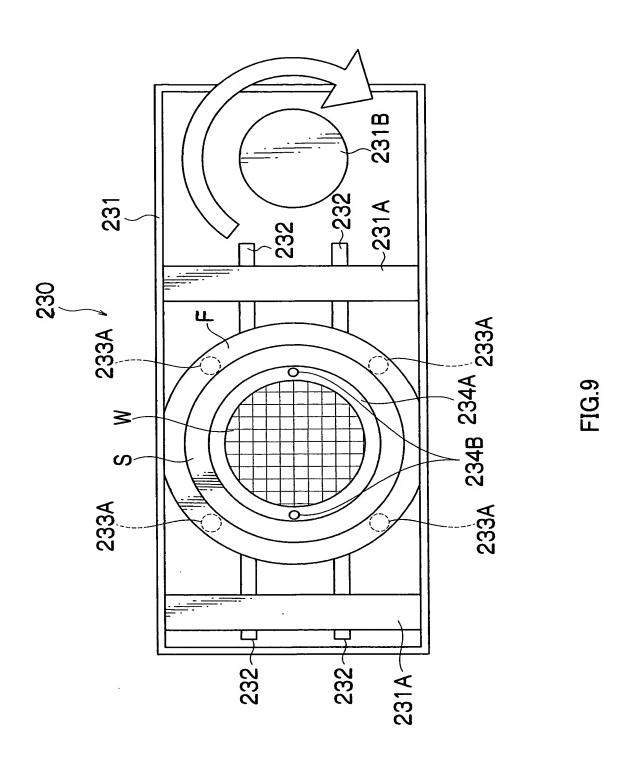
START	
RELEASE SUCTION OF CHUCK STAGE	~S111
LOWER AND SECURE HOUSING AT A POSITION WHERE HOUSING COMES INTO CONTACT WITH ADHESIVE SHEET	~\$113
RAISE PRESSURE MEMBER TO EXPAND ADHESIVE SHEET	~ S115
LOWER PRESSING RING TO CLAMP ADHESIVE SHEET BETWEEN PRESSING RING AND CHUCK STAGE	~ S117
REDUCE PRESSURE IN GROOVE IN HOUSING TO SUCK PROTRUSION OF ADHESIVE SHEET INTO GROOVE	~ S119
LOWER PRESSURE MEMBER	~ S121
ADVANCE ULTRASONIC WELDING TOOL TO PRESS BASE OF PROTRUSION OF ADHESIVE SHEET	~ \$123
ROTATE XY \(\theta\) TABLE ONCE WHILE GENERATING ULTRASOUND TO WELD BASE OF PROTRUSION OF ADHESIVE SHEET	~ S125
RETRACT ULTRASONIC WELDING TOOL	~ S127
RELEASE PRESSURE REDUCTION IN GROOVE IN HOUSING, AND RAISE HOUSING AND PRESSING RING	~ S129
END	

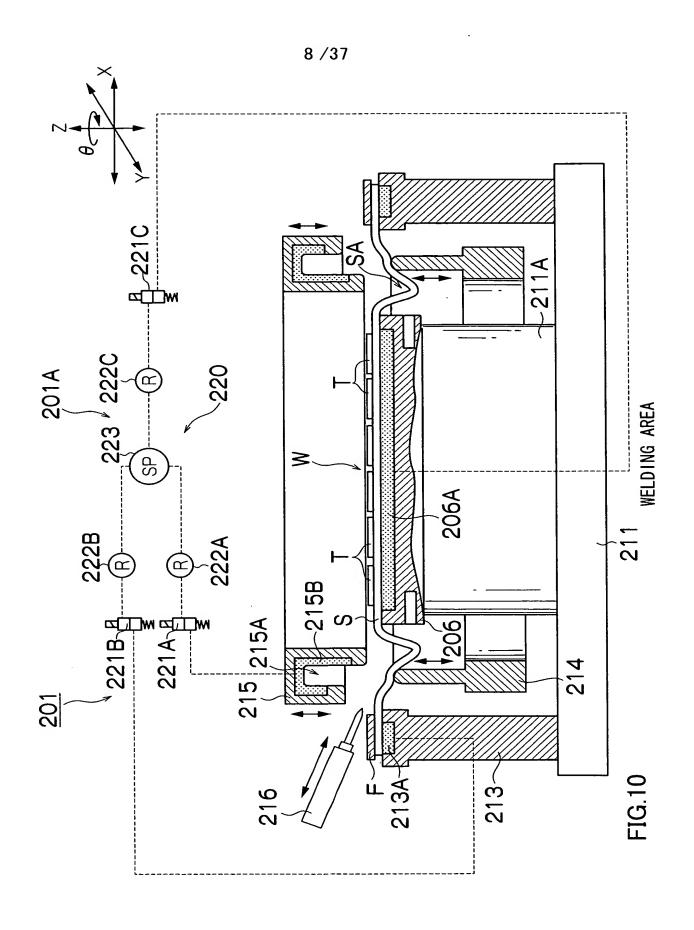












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FIG.11

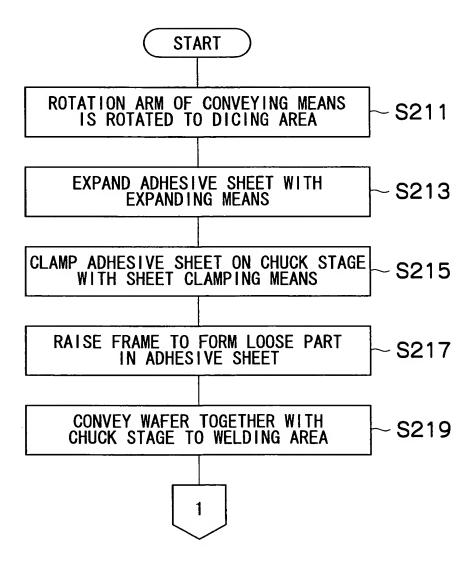
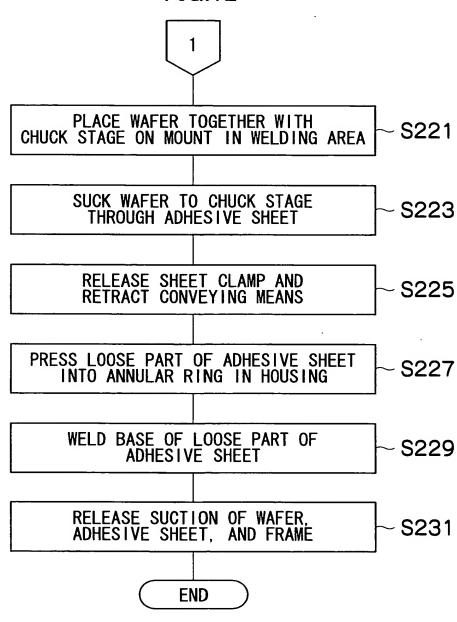
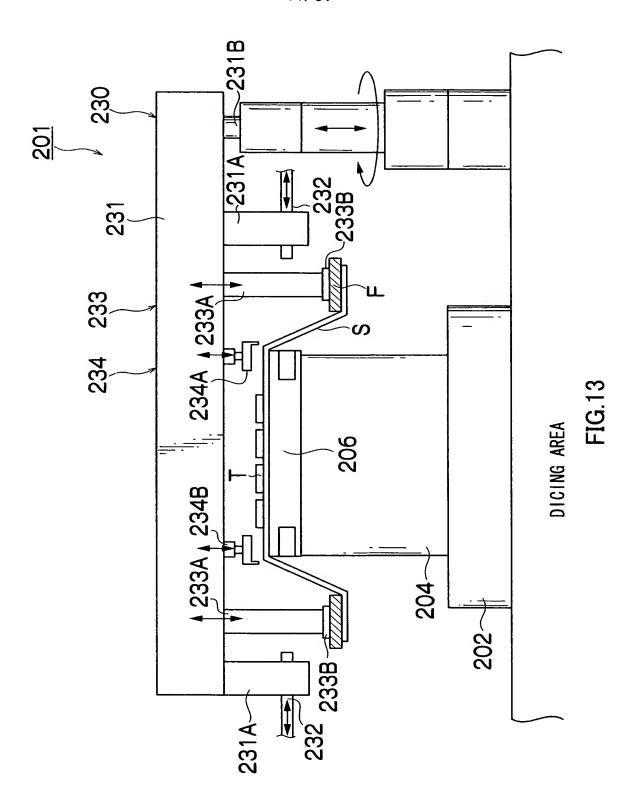
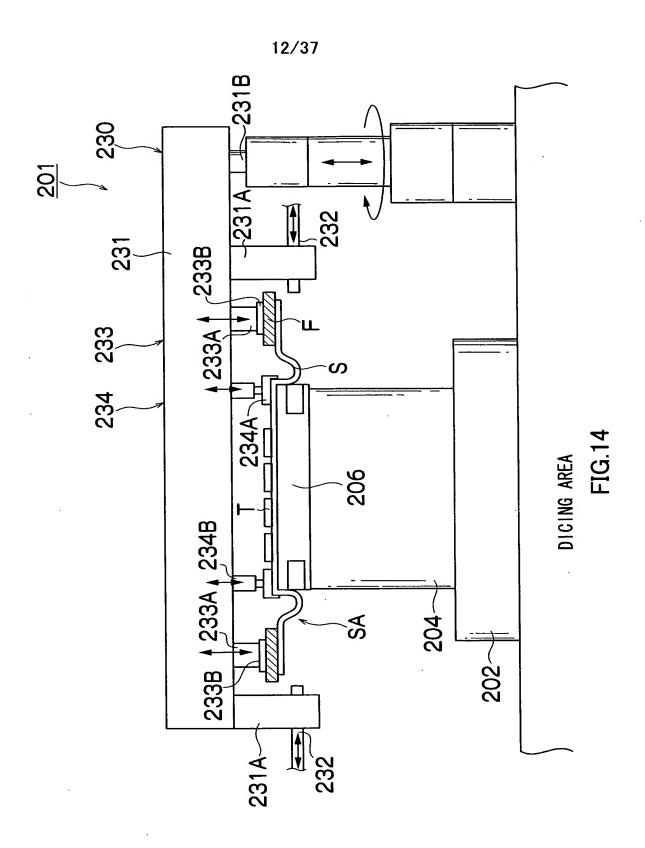
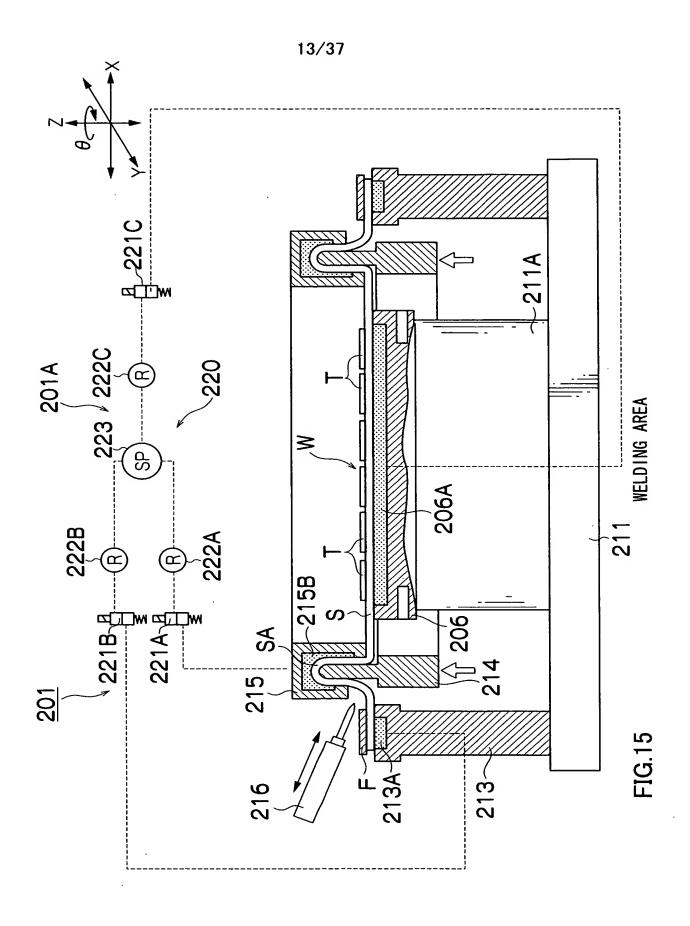


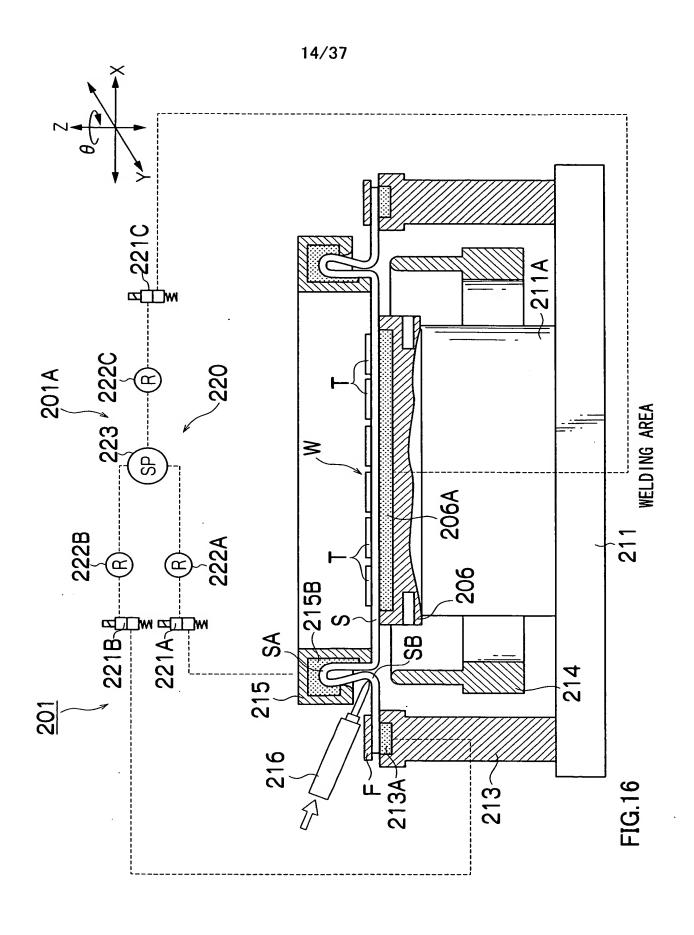
FIG.12



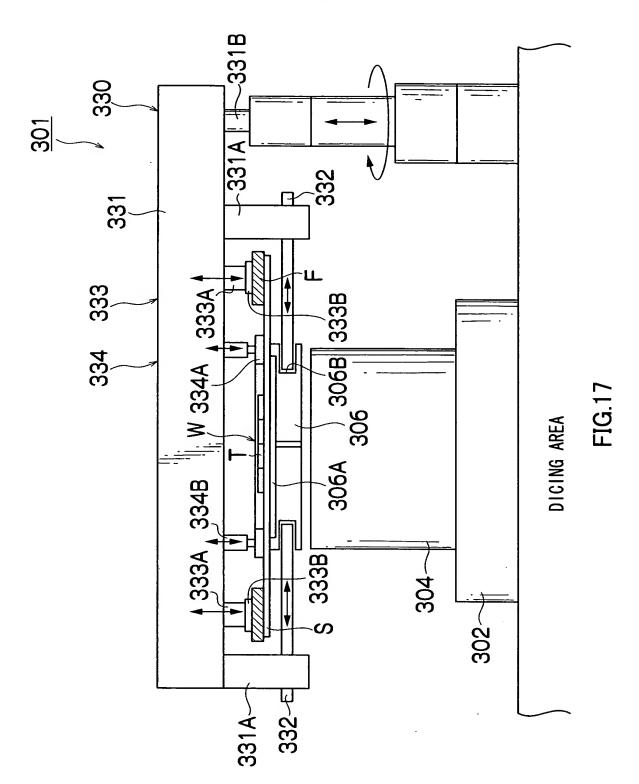


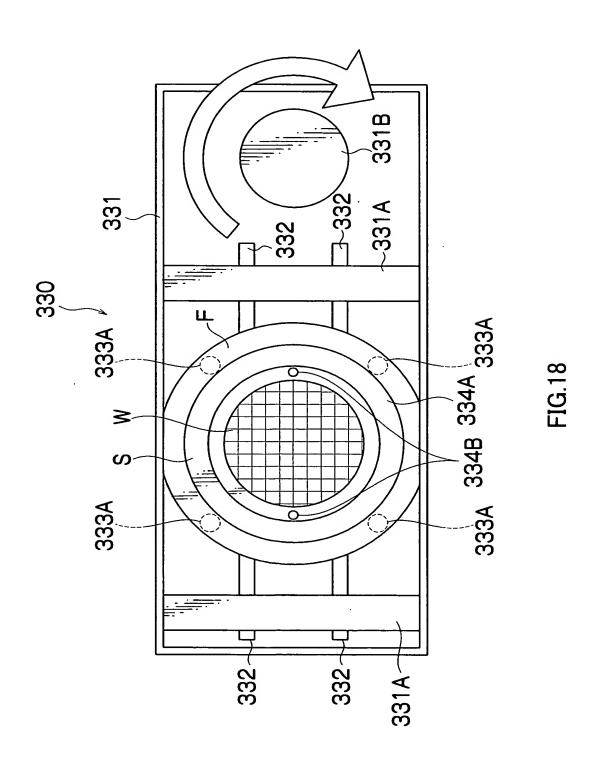












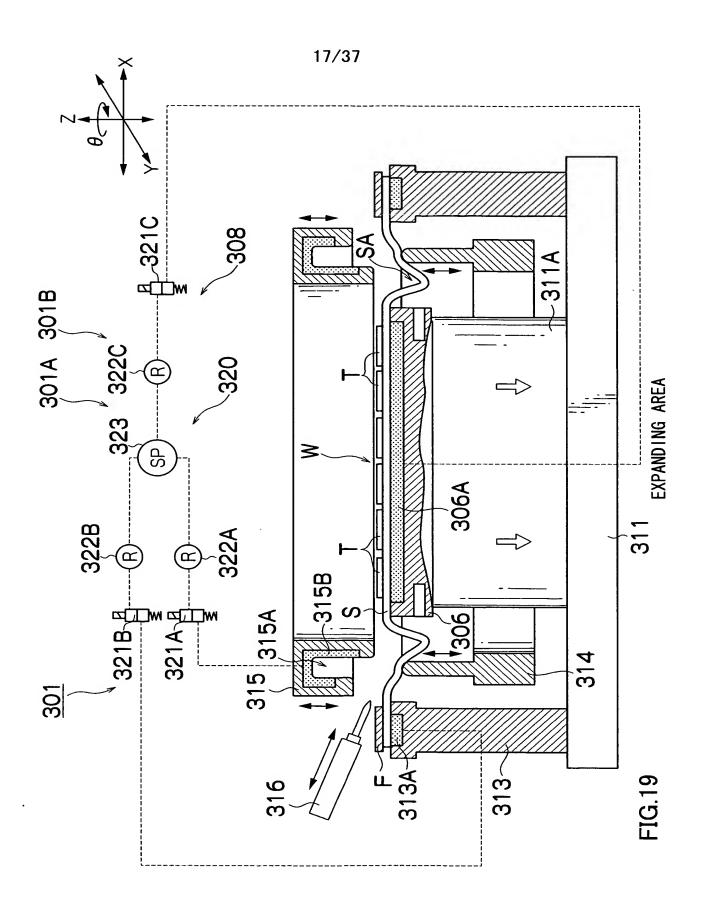
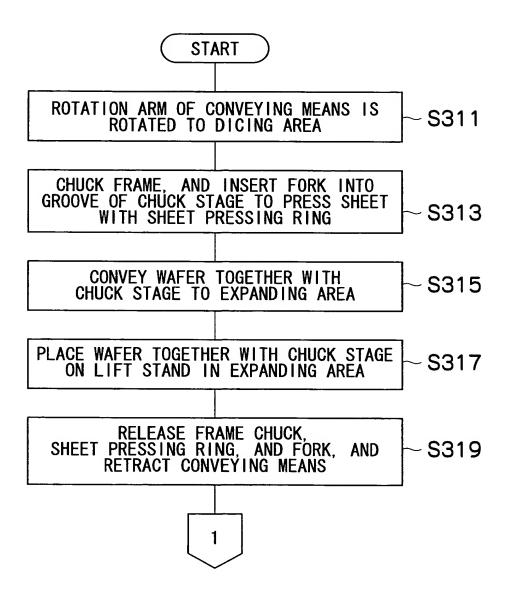
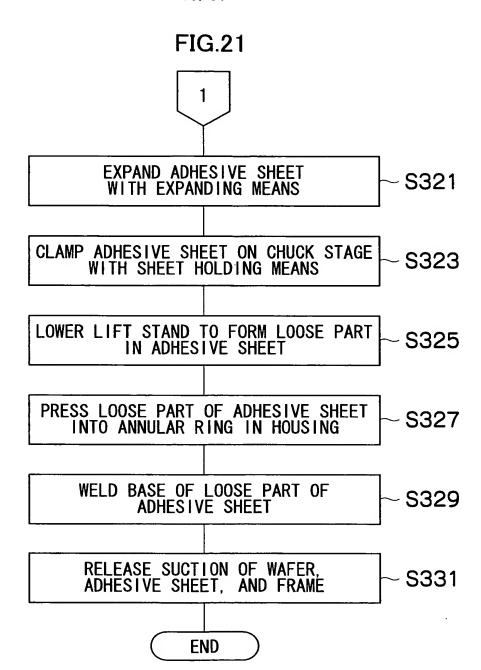
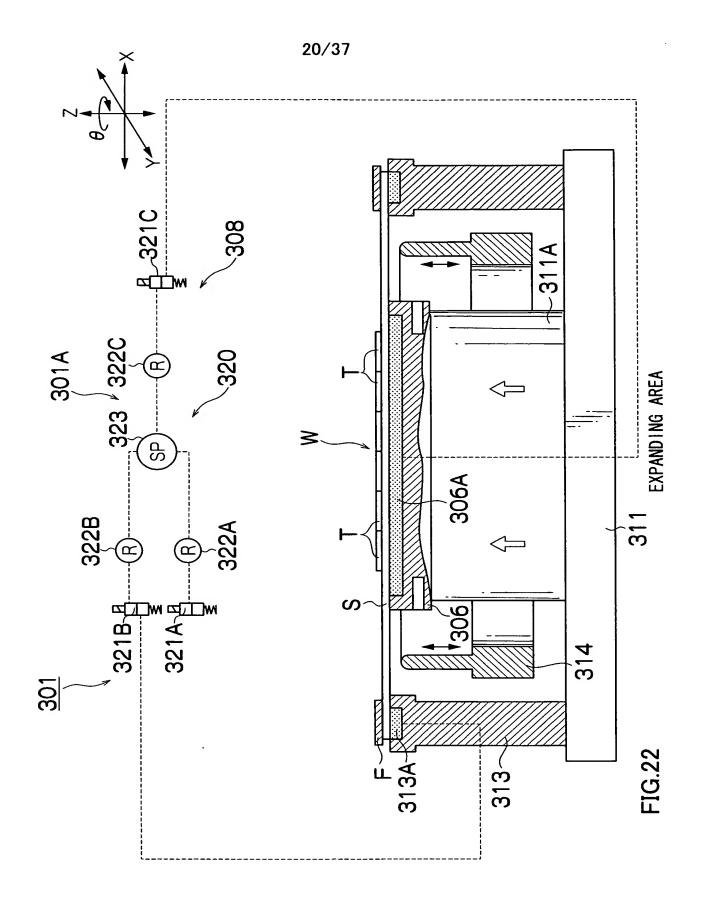
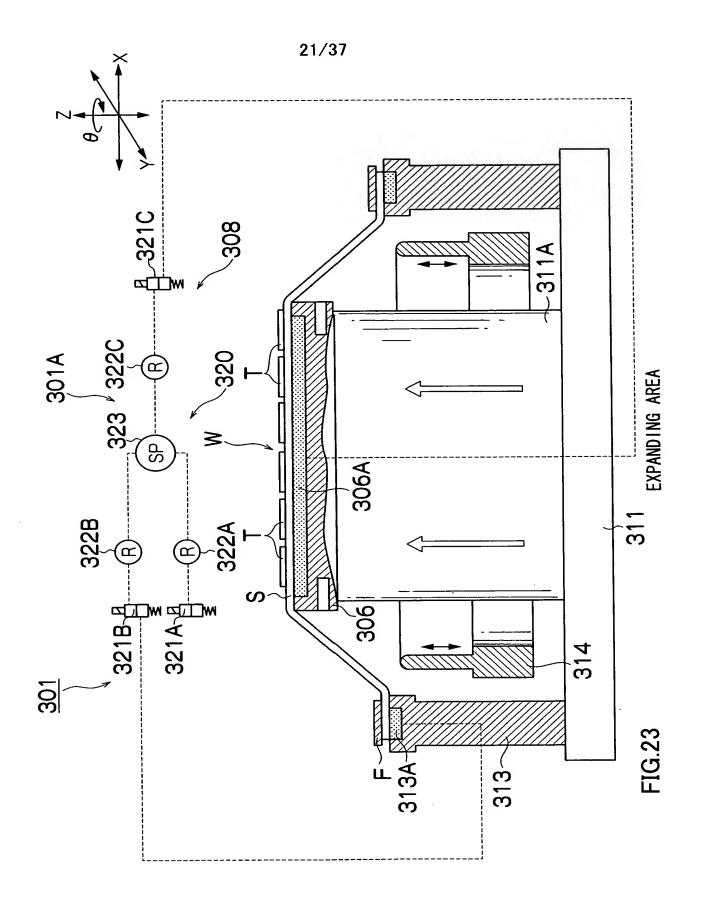


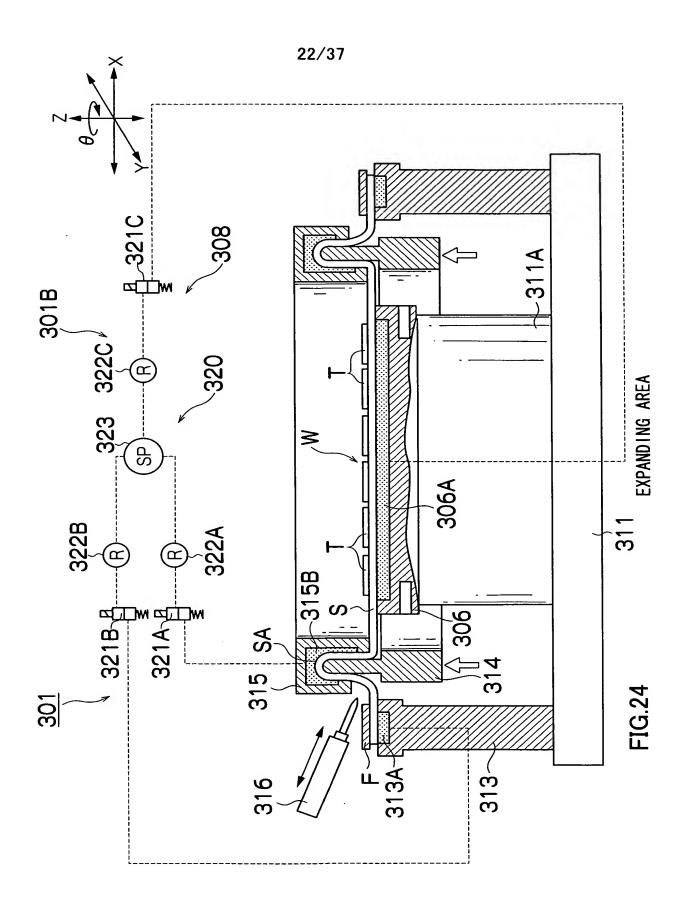
FIG.20

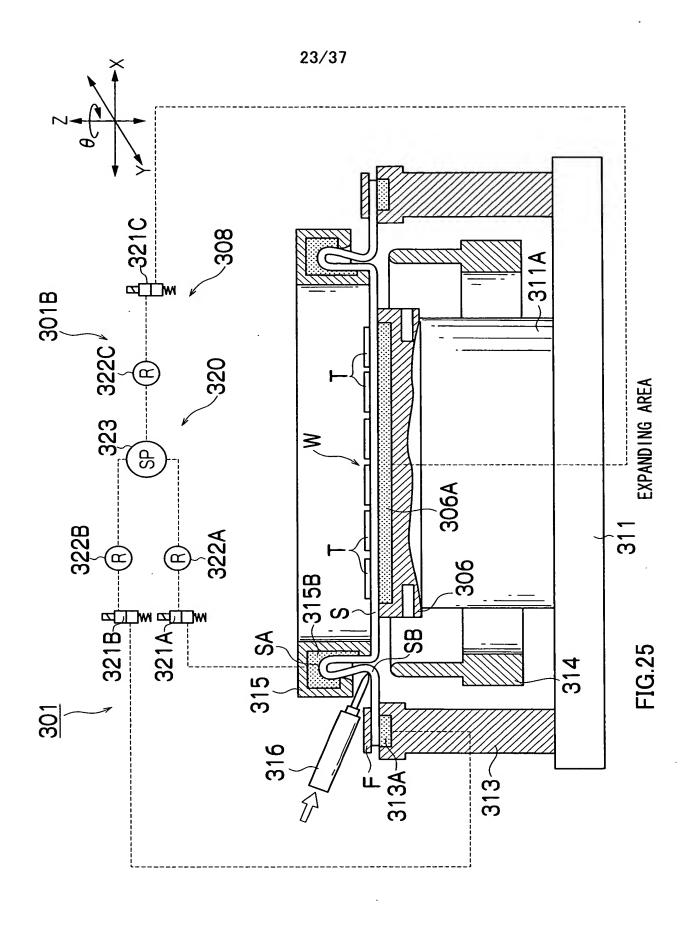












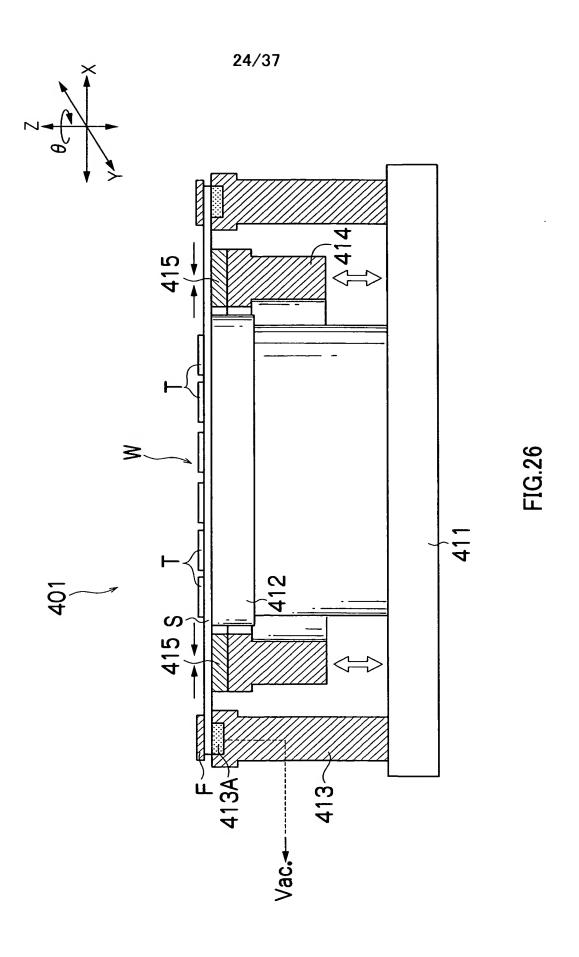


FIG.27

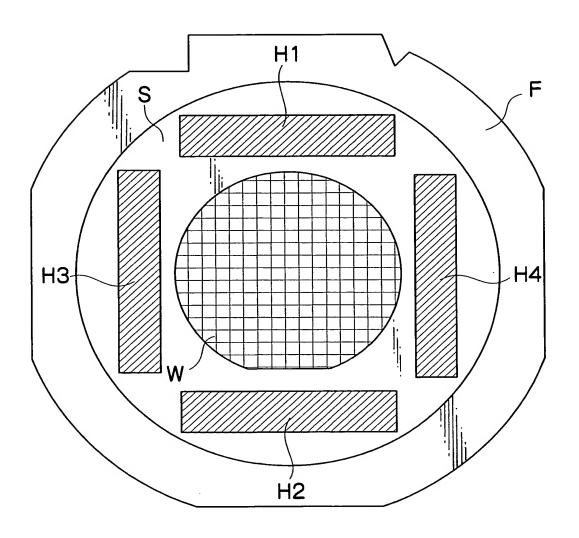
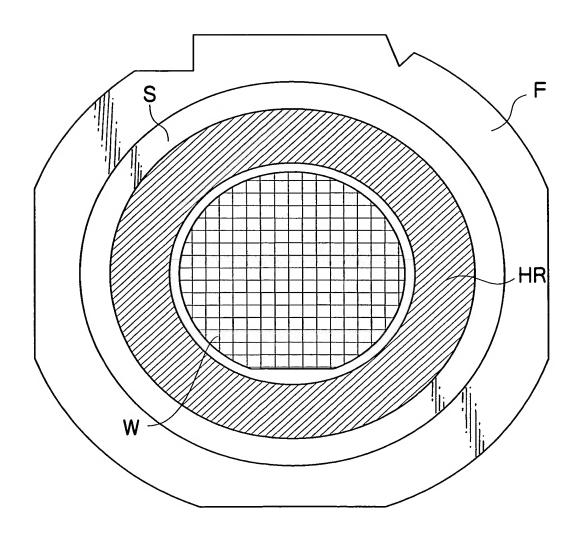


FIG.28



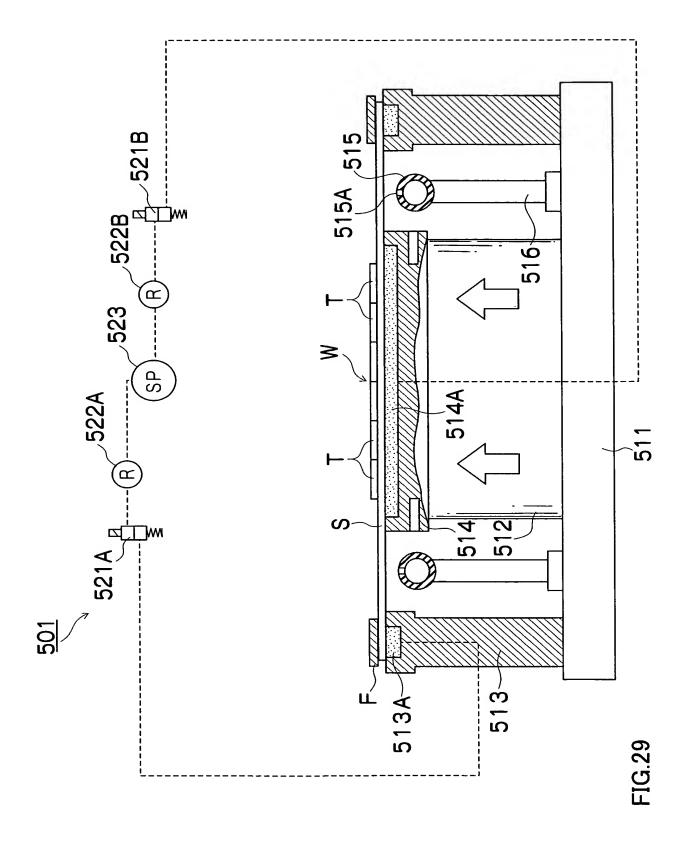
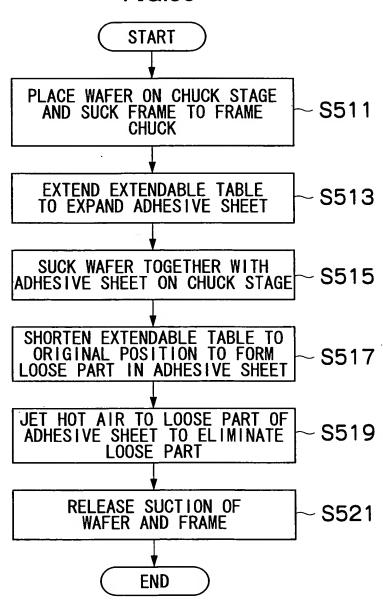
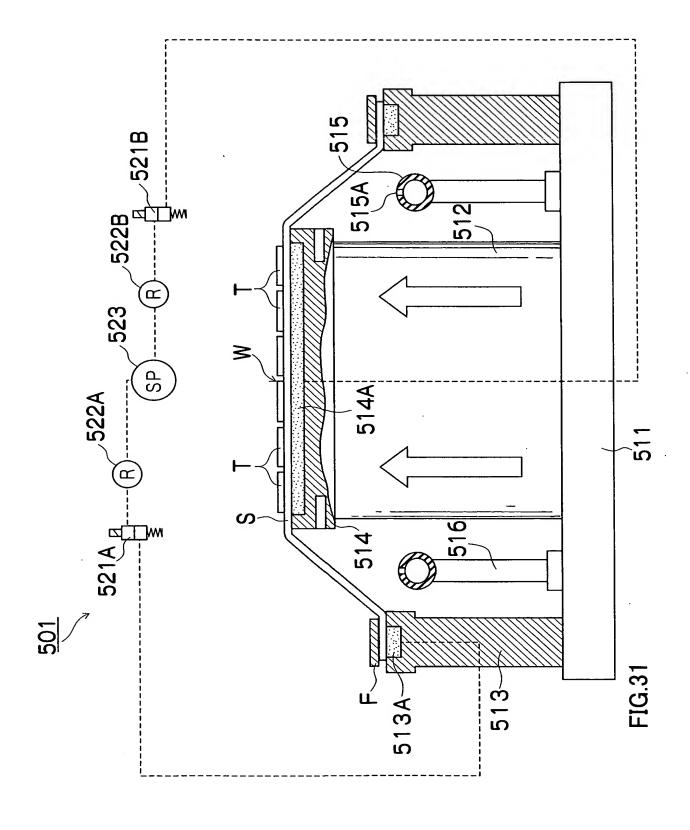
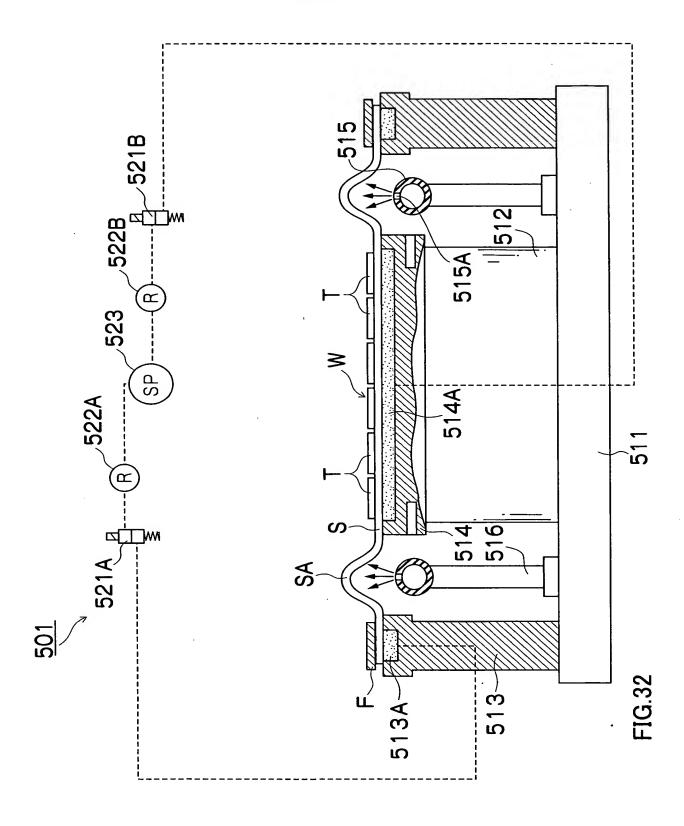
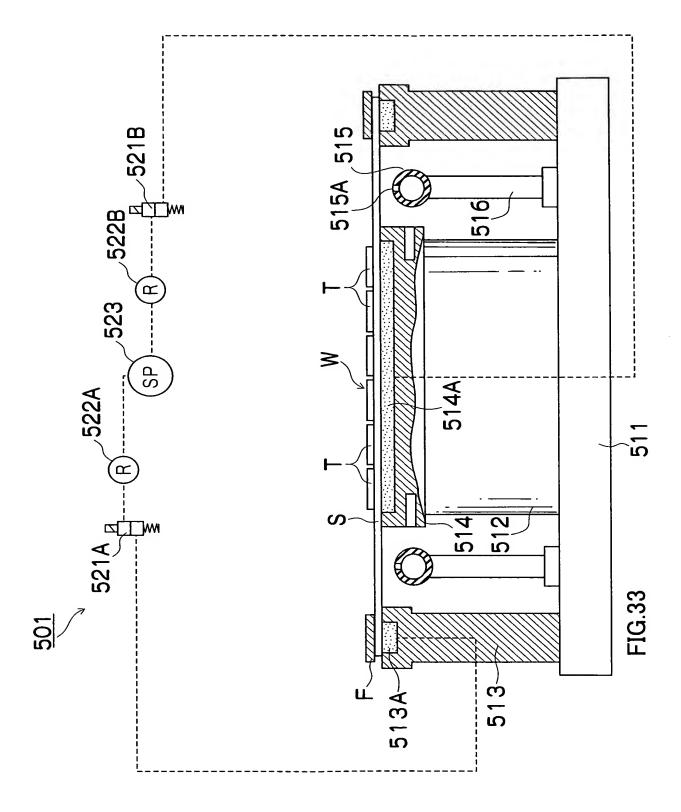


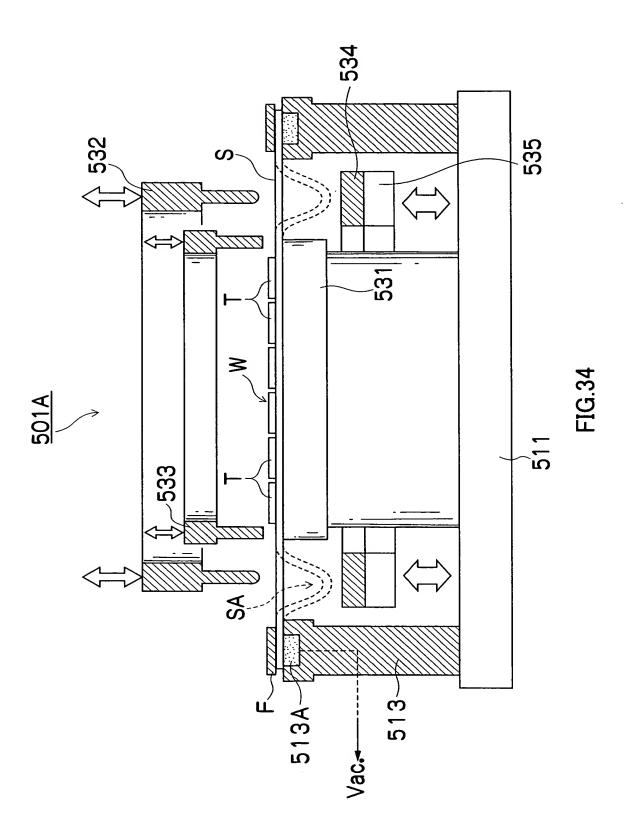
FIG.30



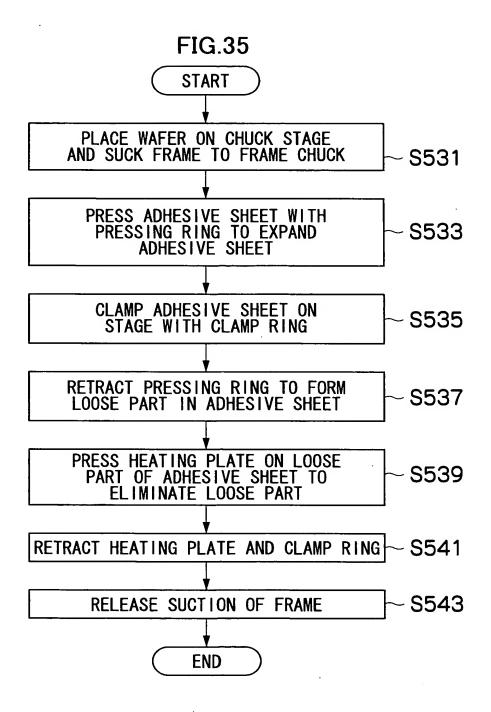


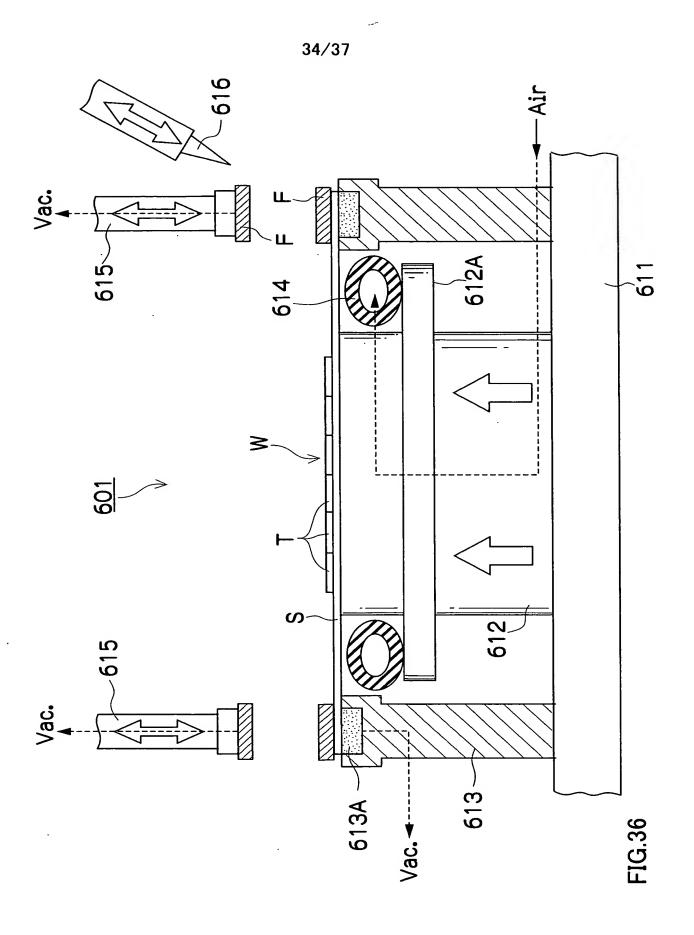


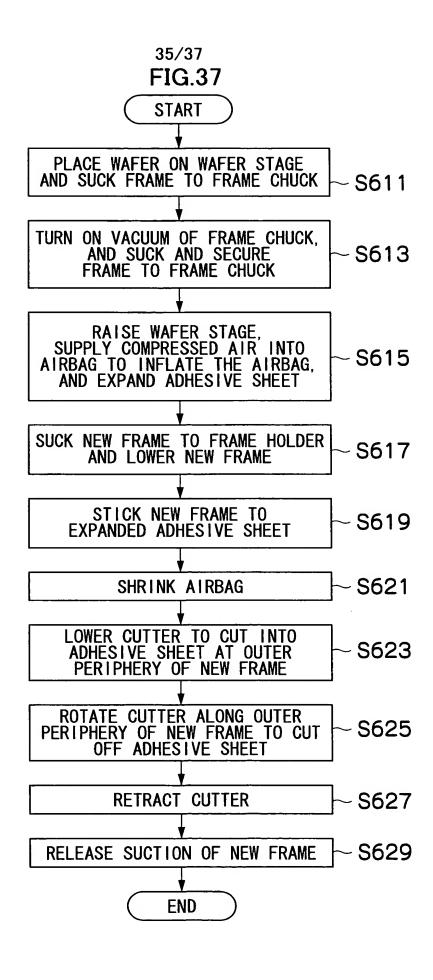




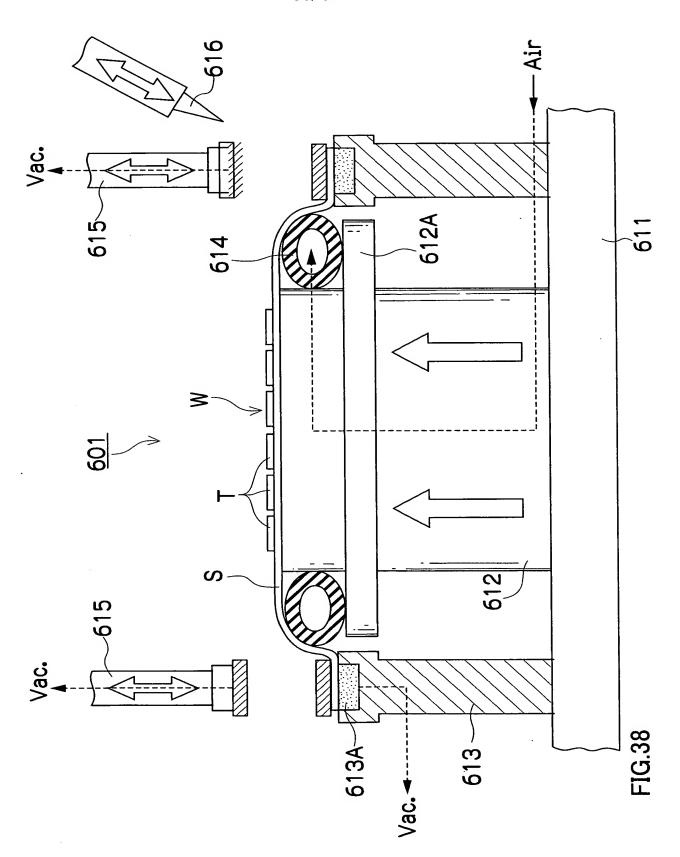
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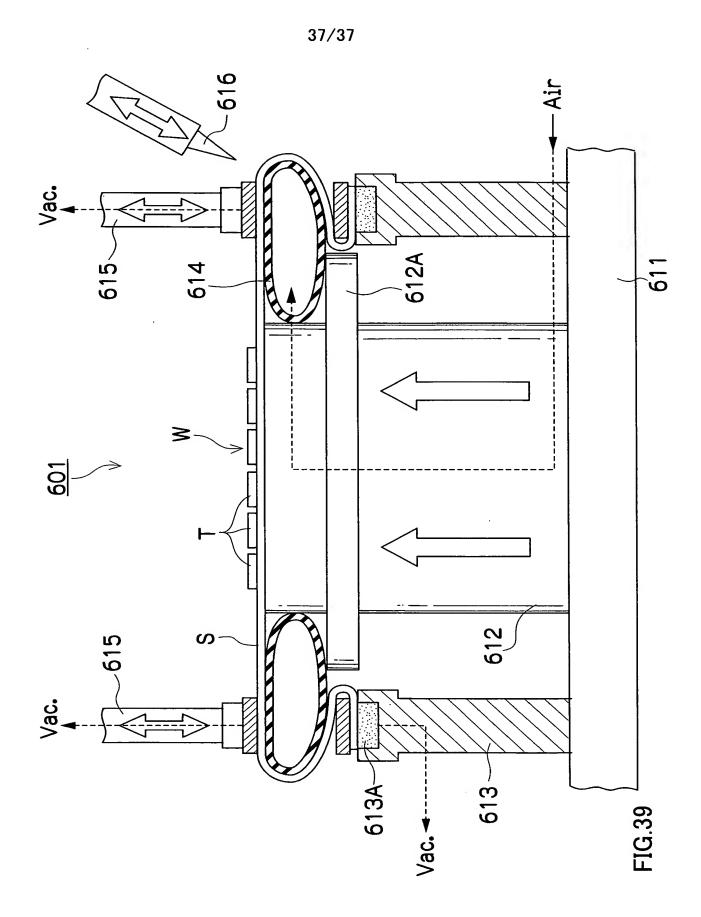






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